

## 51 EXTERIOR

### GENERAL

#### OUTLINE OF CHANGES

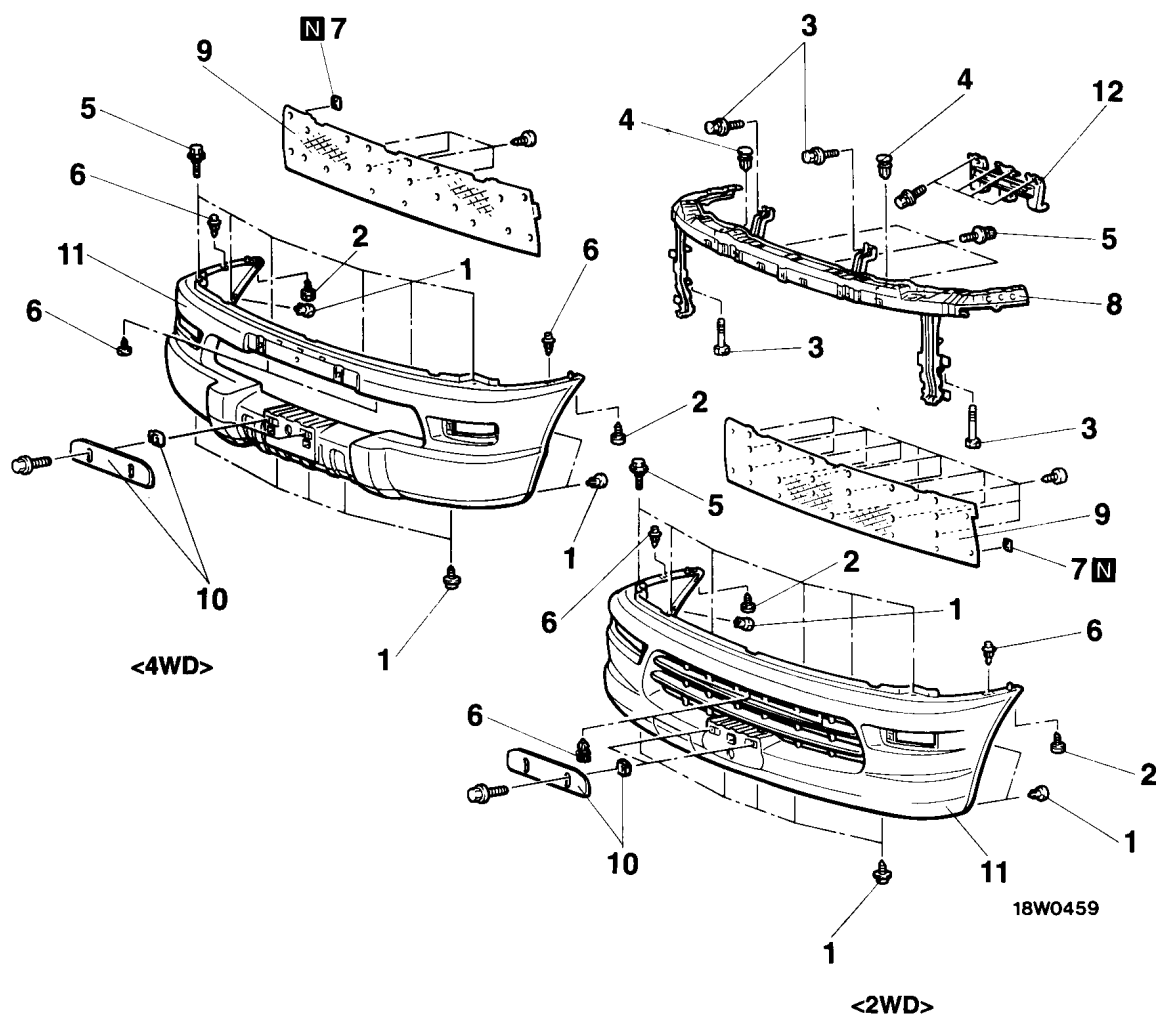
- The following maintenance service points have been changed to correspond to the change of front bumper.
- The following maintenance service points have been changed to correspond to the change of radiator grille.

### FRONT BUMPER

#### REMOVAL AND INSTALLATION

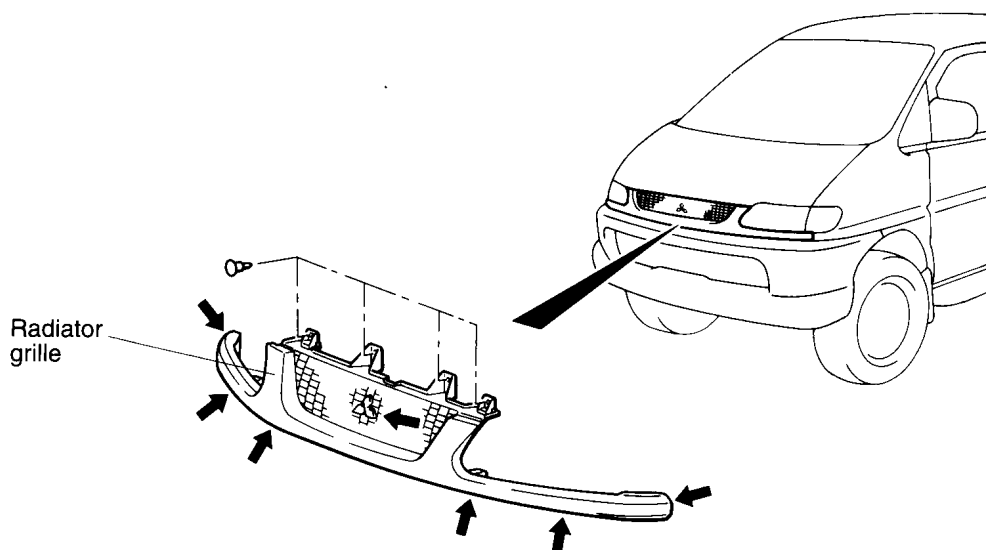
##### Pre-removal and Post-installation Operation

- Front Combination Lamp Removal and Installation (Refer to GROUP 54.)
- Headlamp Removal and Installation (Refer to GROUP 54.)
- Radiator Grille Removal and Installation (Refer to P.51-2.)
- Front Turn-signal Lamp Removal and Installation (Refer to GROUP 54.)
- Under Cover Side Panel Removal and Installation



**Removal steps**

1. Clip
2. Screw
3. Bolt
- Front bumper assembly
4. Clip
5. Bolt
6. Clip
7. Push-on type spring nut
8. Front bumper reinforcement
9. Net
10. Licence plate bracket
11. Front bumper face
12. Front bumper bracket assembly

**RADIATOR GRILLE****REMOVAL AND INSTALLATION**

18W0457

**Remark**

← mark indicates plastic clip position